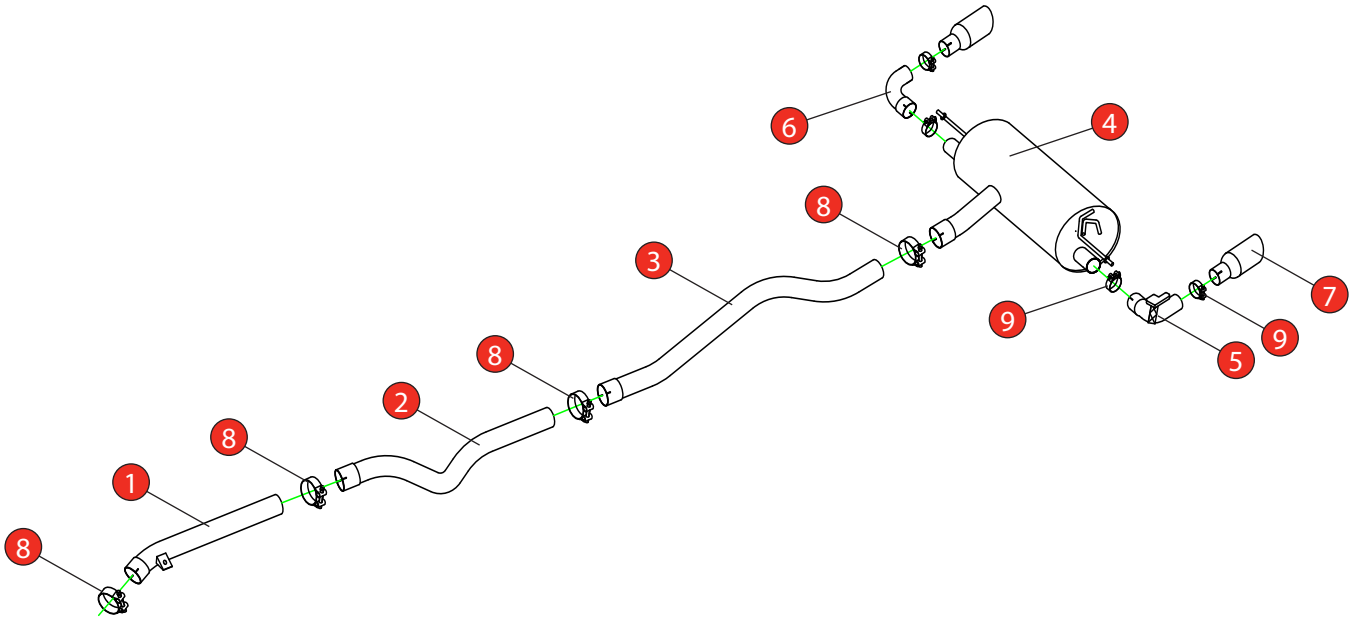


| | | | |
|--------------|--|-----------------|----------------------|
| Car | BMW M140i | Part No. | SBMS076 |
| Year | 2016-Current | Fit Kits | 271FK |
| Notes | Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page. | Features | Pipe Diameter:- 80mm |

Estimated Fitting Time: 2 Hours 20 Minutes



| NO. | PART NO. | DESCRIPTION | QTY |
|----------------|------------|-------------------------------------|-----|
| 1 | 727BM | Front Pipe | 1 |
| 2 | 728BM | Centre Pipe | 1 |
| 3 | 729BM | Link Pipe | 1 |
| 4 | 730BM | Rear Silencer | 1 |
| 5 | 750BM | L/H Trim Connecting Pipe With Valve | 1 |
| 6 | 751BM | R/H Trim Connecting Pipe | 1 |
| 7 | Z023.10062 | Polished Daytona Trim | 2 |
| Fit Kit | | | |
| 8 | Z016.10069 | 79 - 85mm H/D Clamp | 4 |
| 9 | Z016.10064 | 63 - 68mm H/D Clamp | 4 |

| | |
|------------|----------|
| E-MARK | N/A |
| DATE | 29/01/18 |
| ISSUE | 00 |
| AUTHORISED | M.Ydlibi |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

| | | | |
|--------------|--|-----------------|----------------------|
| Car | BMW M140i | Part No. | SBMS076 |
| Year | 2016-Current | Fit Kits | 271FK |
| Notes | Where not supplied use original fittings | Features | Pipe Diameter:- 80mm |

Estimated Fitting Time: 2 Hours 20 Minuets



A) Remove the electronic actuator from the original exhaust.

B) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.

C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

